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# Liquid oxygen systems maintain dissolved oxygen levels

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## Technology improves production in large, semi-intensive shrimp ponds

In Colombia, shrimp culture is typically carried out in semi-intensive systems with relatively large, 5- to 10-hectare grow-out ponds stocked at 18 to 30 postlarvae (PLs) per square meter and reduced water exchange rates of 5 percent per day. Water flow and mass movement in these shrimp ponds are comparatively minimal and simultaneous. The phytoplankton population normally present in the ponds produces significant amounts of dissolved oxygen (DO) during the day. But at night it becomes a net consumer, which can lead to serious DO reduction during early morning hours (3 to 6 a.m.).

These low DO levels are often associated with stressful conditions for stocked shrimp, and occasionally cause massive shrimp mortalities. The use of liquid oxygen injection systems in shrimp ponds has potential to improve this problem.



A system of piping and nozzles (inset) is installed at the bottom of the shrimp ponds. It injects water supersaturated with oxygen into the water column.

## System tested

In a collaborative trial sponsored by Agrosoledad S.A., BOC Gases Colombia, and Agribands Purina Colombia, a method for injecting liquid oxygen into commercial shrimp grow-out ponds was evaluated in Colombia, to assess the possibility of increasing production, net income, and biosecurity. The system injects super-saturated oxygen at greater than 90 ppm directly over the pond bottom through a high-pressure PVC pipe ring, which has multiple nozzles oriented to improve water movement and oxygen homogenization.



A cryogenic liquid oxygen tank stores oxygen for the system.

The system was installed in two commercial-scale ponds (6.4 and 8.0 ha) at Agrosoledad S.A., near Cartagena, Colombia. The pumping action of the oxygen injection system created a water recirculation rate of 0.2 percent per hour of total pond volume. The system was operated from 10 p.m. to 6 a.m., and calibrated to maintain minimum DO levels over 2.5 ppm to reduce the potential for stressful conditions.

## Results

The system was tested during two consecutive production cycles. Production in the experimental ponds increased by almost 37 percent versus traditional ponds, with harvested shrimp of 13-15 g, survival rates over 70 percent, and a feed conversion ratio of 1.6:1.

Pond water exchange compared favorably to non-aerated, non-oxygenated ponds. Experimental ponds used 74 percent of the water exchange typical of traditional ponds, while conventionally aerated ponds used about 94 percent.

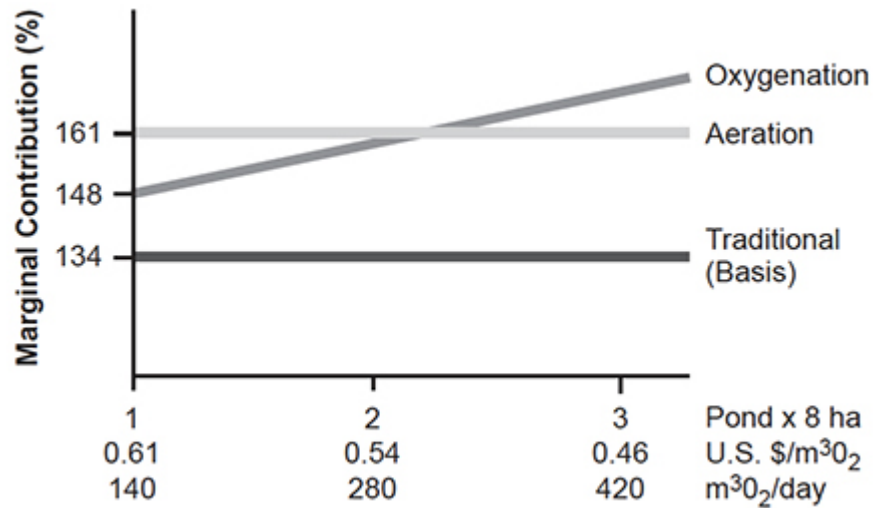


Fig. 1: Incremental marginal contribution of oxygenation.

Comparing results with control ponds, the marginal contribution (Fig. 1) – including all oxygenation costs involved in implementing the liquid oxygen injection system – was increased as shown in Table 1.

## Negret, Marginal contribution change of traditional, aerated and oxygenated ponds, Table 1

Pond Treatment	Marginal Contribution Change (%)
Traditional (no aeration)	100% (baseline)
Aerated	47%
Liquid Oxygen 8 ha	34%
Liquid Oxygen 16 ha	48%
Liquid Oxygen 24 ha	61%

Table 1. Marginal contribution change of traditional, aerated and oxygenated ponds.

## Conclusion

Results of this test showed that liquid oxygen injection systems have potential to maintain minimum DO levels in large, semi-intensive ponds and to improve production and profitability.

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